



HSS & Cobalt Straight Flute Chuckling Reamers (.4385-.7188)

Size	Decimal Equiv	FL	OAL	# of Flutes	Shank ø	HSS Uncoated Part #	Cobalt Uncoated Part #
O/U	.4385	1-3/4	7	6	.373	RR60165	RR60574
11.5MM	.4528	1-3/4	7	6	.373	RR60166	RR60575
29/64	.4531	1-3/4	7	6	.373	RR60167	RR60576
15/32	.4688	1-3/4	7	6	.373	RR60168	RR60577
12.0MM	.4724	2	8	6	.436	RR60169	RR60578
31/64	.4844	2	8	6	.436	RR60170	RR60579
12.5MM	.4921	2	8	6	.436	RR60171	RR60580
O/U	.4990	2	8	6	.436	RR60172	RR60581
1/2	.5000	2	8	6	.436	RR60173	RR60582
O/U	.5010	2	8	6	.436	RR60174	RR60583
13.0MM	.5118	2	8	6	.436	RR60175	—
33/64	.5156	2	8	6	.436	RR60176	—
17/32	.5312	2	8	6	.436	RR60177	RR60584
13.5MM	.5315	2	8	6	.436	RR60178	—
35/64	.5469	2	8	8	.436	RR60179	—
14.0MM	.5512	2	8	8	.436	RR60180	—
O/U	.5615	2	8	8	.436	RR60181	—
9/16	.5625	2	8	8	.436	RR60182	RR60585
O/U	.5635	2	8	8	.436	RR60183	—
14.5MM	.5709	2	8	8	.436	RR60184	—
37/64	.5781	2	8	8	.436	RR60185	—
15.0MM	.5906	2	8	8	.436	RR60186	—
19/32	.5938	2	8	8	.436	RR60187	RR60586
39/64	.6094	2-1/4	9	8	.562	RR60188	—
15.5MM	.6102	2-1/4	9	8	.562	RR60189	—
O/U	.6240	2-1/4	9	8	.562	RR60190	—
5/8	.6250	2-1/4	9	8	.562	RR60191	RR60587
O/U	.6260	2-1/4	9	8	.562	RR60192	—
16.0MM	.6299	2-1/4	9	8	.562	RR60193	—
41/64	.6406	2-1/4	9	8	.562	RR60194	—
16.5MM	.6496	2-1/4	9	8	.562	RR60195	—
21/32	.6562	2-1/4	9	8	.562	RR60196	RR60588
17.0MM	.6693	2-1/4	9	8	.562	RR60197	—
43/64	.6719	2-1/4	9	8	.562	RR60198	—
O/U	.6865	2-1/4	9	8	.562	RR60199	—
11/16	.6875	2-1/4	9	8	.562	RR60200	RR60589
O/U	.6885	2-1/4	9	8	.562	RR60201	—
17.5MM	.6890	2-1/4	9	8	.562	RR60202	—
45/64	.7031	2-1/4	9	8	.562	RR60203	—
18.0MM	.7087	2-1/4	9	8	.562	RR60204	—
23/32	.7188	2-1/4	9	8	.562	RR60205	RR60590



Speeds, feeds & tech info pages 497-498.

Through 1/2" ø	Above 1/2" to 5/8"	Above 5/8" to 1 1/2"	Above 1 1/2" to 2"
+0.002, -0.000	+0.003, -0.000	+0.001, +0.004	+0.002, +0.006